



## Material - ONORM 1.4008

### Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - ONORM 1.4008 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	12.000 - 13.500		
Nickel	Ni %	1.000 - 2.000		
Molybdenum	Mo %	0.200 - 0.500		
Copper	Cu %	0.300 max.		
Vanadium	V %	0.080 max.		
Iron	Fe %	Balance	<b>Mechanical Properties</b> Tensile Strength in Mpa   590 min. Yield Strength in Mpa   440 min. Elongation in %   15 min. Reduction of Area in %   - Hardness in BHN   - Impact in Joule   27 J @ RT	
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-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
410C21	BS	British	Casting
1.4011	ONORM	Australia	Casting
GX12Cr12	ONORM	Australia	Casting
GX7CrNiMo12-1	ONORM	Australia	Casting
1.4008	EN	European Union	Casting
1.4011	EN	European Union	Casting
GX12Cr12	EN	European Union	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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